



Dart Aerospace Ltd.
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RBD3335-5
Job Sheet 203645



Part No: RBD3335-5

Job Qty: 1 pcs

Part Name: Spring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/19

Job Tracking No:

Due Date: 11/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSC-D3335 Rev.D IPP Rev. A 19.11.22 New issue DP Verify DD

Ship Via:

Bill of Materials



DART Aerospace Ltd.
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CANADA
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Container No: S234253



Part: RBD3335-5

Job No: 203645

Serial No/Batch: S234253

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 11/22/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/25/19	0.00	0.05	Small Fab - 1			
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
						Small Fab - 8			
						Small Fab - 9		GP 19-11-22	
110	QC 5	1 pcs	11/25/19	0.00	0.00	QC 5 - 10			
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3		NOV 26 2019	
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58		NOV 26 2019	
						QC 5 - 68			
						QC 5 - 9		DAS 81 9-89	
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
						QC 5 - 61			
						QC 5 - 81			
						120	Packaging 3-1 - Stock - B4B	1 pcs	11/25/19
Packaging 3 - 2 - B4B									
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
130	QC 21 - FG	1 pcs	11/25/19	0.00	0.00	QC 21 - FG - 21		DAS 21 9-89	
						QC 21 - FG - 70		NOV 26 2019	
						QC 21 - FG - 53			
Part Op 100 - Cut as per DWG. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release									

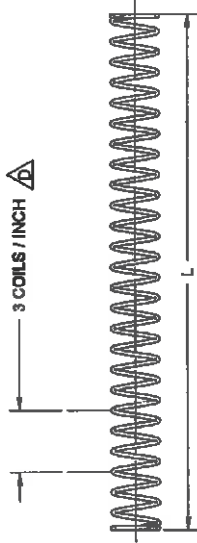
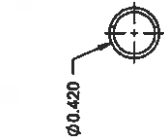
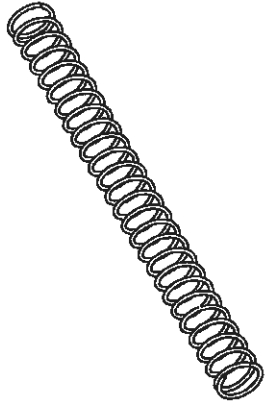
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3335	Spring	ST31 .6300 ft (.63 ea) (1)	100-Small Fab - 1	F110733

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3335	1	9	0

Part Specifications
Specifications could not be found.

Plex 11/22/19 1:30 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



D3335-X SPRING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 203645 MWS

RELEASED
11/12/05

DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20

- NOTES:
- 1) MATERIAL: SPRING STEEL, $\phi 0.035$ WIRE
 - 2) FINISH: 16S PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK: SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) POSSIBLE SUPPLIER: VICTORY SPRINGS, LENGTH REQUIRED: 12"

D	ADD 3 COILS / INCH	PH	08.06.05
C	ADDED D3335-A, CHANGED FINISH	RF	05.12.19
B	4.38 WAS 4.13; 7.63 WAS 6.80	MB	05.09.11
A	NEW ISSUE	MB	04.12.07
REV.	DESCRIPTION	BY	DATE
DESIGN	MB		
DRAWN	MB		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.06.05		

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	D3335
TITLE	SPRING
REV. D	
SHEET 1 OF 1	
SCALE	NTS

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY							
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
				Completed By							
				Lead hand / Supervisor							
QC / QA Coordinator											